<u>Claims</u>

1. A method comprising:

receiving a signal that includes information germane to total reflectance of a wafer;

comparing the information to information in a database; and determining one or more characteristics of the wafer based on the comparing wherein the one or more characteristics are selected from a group consisting of thickness and surface characteristics.

- 10 2. The method of claim 1 wherein the database includes calculated information.
 - 3. The method of claim 1 wherein the database includes measured information.
- 4. The method of claim 1 wherein the signal includes spectral information.
 - 5. The method of claim 1 wherein the database includes spectral information.
 - 6. The method of claim 1 wherein the database includes calculated spectral information.
- 7. The method of claim 1 wherein the signal includes spectral information and further comprising selecting segments of the spectral information.
 - 8. The method of claim 1 wherein the database includes spectral information for a variety of wafer thicknesses.
 - 9. The method of claim 1 wherein the database includes spectral information for a variety of wafer surface characteristics.
 - 10. The method of claim 1 wherein the database includes spectral information for a variety of wafer thicknesses and a variety of wafer surface characteristics.
- 30 11. The method of claim 1 wherein the signal is acquired using a non-contact technique.

- 12. The method of claim 1 wherein the signal is acquired using an optical technique.
- 13. The method of claim 1 wherein the signal is acquired using a non-contact, optical technique.
- 5 14. The method of claim 1 wherein the receiving, the comparing and the determining occur in less than approximately 100 ms.
 - 15. The method of claim 1 wherein the determining comprises mapping characteristics of the wafer.
- 16. The method of claim 1 wherein the one or more10 characteristics includes thickness of the wafer.
 - 17. The method of claim 1 wherein the one or more characteristics includes surface roughness of the wafer.
 - 18. The method of claim 1 wherein the signal is acquired using a Sopori reflectometer.
- 15 19. The method of claim 1 wherein the signal is acquired using a PV reflectometer.
 - 20. The method of claim 1 wherein the surface characteristics of the wafer are known a priori.
- 21. The method of claim 1 wherein the signal includes20 information pertaining to one or more surfaces of the wafer.
 - 22. The method of claim 1 wherein the signal includes information pertaining to one or more surfaces of the wafer and to one or more thicknesses of the wafer.
- 23. The method of claim 1 wherein the wafer filters shorterwavelengths of incident radiation.
 - 24. The method of claim 1 wherein the comparing includes performing a regression analysis.
 - 25. The method of claim 24 wherein the performing a regression analysis yields a best fit.

26. The method of claim 1 wherein the comparing includes selecting a total reflectance value and correlating the selected value to a wavelength.

- 27. The method of claim 1 wherein the comparing includes selecting a total reflectance value and correlating the selected value to a wavelength within a range of wavelengths.
- 28. The method of claim 27 wherein the range of wavelengths corresponds to a range associated with multiple internal reflections in the wafer.
- 10 29. The method of claim 1 wherein the comparing includes comparing wavelengths.
 - 30. The method of claim 1 wherein the comparing includes comparing reflectances.
- 31. The method of claim 1 wherein the comparing includes comparing wavelengths and reflectances.
 - 32. The method of claim 1 wherein the comparing includes selecting a total reflectance value.
 - 33. The method of claim 1 further comprising acquiring the signal.
- 20 34. The method of claim 33 wherein the acquiring includes spectral acquisition.
 - 35. The method of claim 33 wherein the acquiring includes positioning the wafer on a reflective support.
- 36. The method of claim 33 wherein the acquiring includescoating a surface of the wafer with a reflective material.
 - 37. The method of claim 33 wherein the acquiring includes positioning a narrow-band filter between the wafer and a detector to filter radiation emanating from the wafer.
- 38. The method of claim 37 wherein the detector detects30 radiation having amplitude inversely proportional to thickness of the wafer.
 - 39. The method of claim 1 further comprising generating an image of the wafer.

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angle; and

40. The method of claim 1 wherein the signal is acquired using a reciprocal approach.

41. A method comprising:

illuminating a wafer with radiation from one or more radiation sources positioned at a first altitudinal angle from the wafer;

measuring a first reflectance;

illuminating the wafer with radiation from one or more radiation sources positioned at a second altitudinal angle from the wafer;

measuring a second reflectance; and

determining thickness or surface characteristics of the wafer.

- 42. The method of claim 41 wherein the first altitudinal angle is less than the second altitudinal angle and the determining determines surface characteristics based on the first and second reflectances.
- 43. A method for operating a reflectometer comprising:
 determining if a wafer has substantial surface texture;
 if the wafer has substantial surface texture then illuminating the
 wafer using one or more radiation sources positioned at a first altitudinal

if the wafer does not have substantial surface texture then illuminating the wafer using one or more radiation sources positioned at a second altitudinal angle, wherein the second altitudinal angle is greater than the first altitudinal angle.

44. A method comprising:

measuring reflectance of a wafer; and

based on the reflectance, selecting one or more radiation sources from a group of radiation sources positioned at a plurality of altitudinal angles.

- 45. The method of claim 44, further comprising illuminating the wafer using the one or more selected radiation sources.
- 30 46. The method of claim 45, further comprising measuring reflectance of the wafer.

- 47. A method of operating a reflectometer comprising: rotating a section of a reflectometer chamber to position one or more radiation sources with respect to geometry of a wafer.
- 48. The method of claim 47 wherein the rotating aligns one or more of the radiation sources with a dominant axis of the wafer.
 - 49. A reflectometer chamber comprising: a base defining a horizon;

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one or more first radiation sources positioned at an altitudinal angle equal to or greater than approximately 70° from the horizon; and

- one or more second radiation sources positioned at an altitudinal angle less than approximately 70° from the horizon.
 - 50. The reflectometer chamber of claim 49 further comprising an aperture at an altitudinal angle of approximately 90°.
 - 51. The reflectometer chamber of claim 49 further comprising a azimuthally rotatable section.
 - 52. The reflectometer chamber of claim 51 wherein the first radiation sources are positioned on the azimuthally rotatable section.
 - 53. The reflectometer chamber of claim 49 wherein a section of the chamber allows for azimuthal rotation of the first radiation sources.
 - 54. The reflectometer chamber of claim 49 wherein a section of the chamber allows for azimuthal rotation of the second radiation sources.
 - 55. The reflectometer chamber of claim 49 wherein a first section of the chamber allows for azimuthal rotation of the first radiation sources and a second section of the chamber allows for azimuthal rotation of the second radiation sources.
 - 56. An element for use in a reflectometer comprising:
 a first aperture capable of receiving a fiber to transmit reflected radiation to a detector;

a second aperture capable transmitting reflected radiation to an imager; and

wherein the element is slidably positionable with respect to an aperture of the reflectometer to thereby substantially align the first

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aperture with the aperture of the reflectometer or to substantially align the second aperture with the aperture of the reflectometer.

57. The element of claim 56 wherein the reflectometer comprises a Sopori reflectometer.

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58. The element of claim 56 wherein the element comprises a set of rails positionable in grooves of supporting arms attached to the reflectometer.